# HPFS® Fused Silica Industrial Grade

# **Semiconductor Optics**



Corning Industrial Grade Fused Silica is a synthetic amorphous silicon dioxide manufactured by flame deposition. The noncrystalline, transparent, silica glass is an excellent choice for many optical applications in the visible wavelength range as well as tooling applications.

Corning Industrial Grade Fused Silica is available in large bulk forms or can be cut to specific size requirements upon request.

Please call one of our sales offices for more information.

#### **Forms Available**

- Round boules: top surface fire polished, bottom surface 60 grit ground flat or as cast, edges as cast.
- Remnant.
- Cut parts; discs and rectangles.



## **Mechanical and Thermal Properties:**

Unless otherwise stated, all values @ 25°C

Elastic (Young's) Modulus	72.7 GPa	Softening Point		1585°C (10 <sup>7.6</sup> poises)
Shear Modulus	31.4 GPa	Annealing Point		1042°C (10 <sup>13</sup> poises)
Modulus of Rupture, abraded	52.4 MPa	Strain Point		893°C (10 <sup>14.5</sup> poises)
Bulk Modulus	35.4 GPa	Thermal Conductivity	7	1.30 W/m K
Poisson's Ratio	0.16	Thermal Diffusivity		$0.0075 \text{ cm}^2/\text{s}$
Density	$2.201 \text{ g/cm}^3$	Thomas Director	0.53 /57	
Knoop Hardness (100 g load)	522 kg/mm <sup>2</sup>	Average C.T.E.	0.52 ppm/K 0.57 ppm/K	5°C-35°C 0°C-200°C
			0.48 ppm/K	-100°C-200°C

## **Optical Properties:**

Birefringence constant	
35.0 nm/cm MPa	Abbe Number = 67.8
	Glass type no. 458/678 (Mil-G-174)

## Refractive Index and Dispersion

Data in 22° C in 760mm Hg dry nitrogen gas

Wavelength [air] λ [nm]	Refractive Index n	Wavelength [air] λ [nm]	Refractive Index n	Wavelength [air] λ [nm]	Refractive Index n
1128.64	1.448870	656.27 n <sub>C</sub>	1.456370	486.13 n <sub>F</sub>	1.463132
1064.00	1.449633	643.85 n <sub>C′</sub>	1.456707	479.99 n <sub>F</sub> ′	1.463509
1060.00	1.449681	632.80 n <sub>He-Ne</sub>	1.457021	435.83 n <sub>g</sub>	1.466701
1013.98 n <sub>t</sub>	1.450245	589.29 n <sub>D</sub>	1.458406	404.66 n <sub>h</sub>	1.469628
852.11 n <sub>s</sub>	1.452469	587.56 n <sub>d</sub>	1.458467	365.01 n <sub>i</sub>	1.474555
$706.52~\mathrm{n_r}$	1.455149	546.07 n <sub>e</sub>	1.460082		

### *Inclusions*

Typical Inclusion Size	<1.27 mm
Maximum Average Inclusion Size*	<0.6 / 100cm <sup>3</sup>
Maximum Inclusion Size**	2.5 mm

<sup>\*</sup> There may be some gaseous inclusion clusters.

### *Impurities*

Typical OH Content	800 – 1000 ppm
Typical Off Content	1000 ррш

NOTE: Unless otherwise stated, all values represent typical data @ 25 °C

<sup>\*\*</sup> There may be a few gaseous inclusions exceeding this limit.

Notes	

We are here to help you specify the best product for your application. For further information, please contact:

#### **Worldwide Accessibility**

#### **United States/Canada Sales Office**

Corning Incorporated Semiconductor Optics Business 334 County Route 16 Canton, NY 13617

t: 315.379.3600 f: 315.379.3317

e-mail: hpfs@corning.com

#### **European Sales Office**

Corning GmbH Corning International Abraham-Lincoln-Strasse 30 D-65189 Wiesbaden, Germany

t: 49.611.7366.100 f: 49.611.7366.143

e-mail: CIgermany@corning.com

#### **Asia Sales Offices**

Corning International K.K. No. 35 Kowa Building, 3F 14-14, Akasaka 1-chome Minato-Ku, Tokyo 107-0052 Japan

t: 81.3.3586.1052 f: 81.3.3587.0906

Corning International 1 Kim Seng Promenade #12-12 GreatWorld City West Tower Singapore 237994 Republic of Singapore

t: 65.733.6511 f: 65.861.7310 Corning Korea Company Ltd. 10th Floor, Kukje Center Bldg. 191, Hangangro 2-Ka Yongsan-Ku Seoul, Korea 140-702

t: 82.2.796.9500 f: 82.2.796.9300

Corning Glass Taiwan Co. Ltd. Room # 1023, 12F No. 205 Tun Hua North Road Taipei, Taiwan

t: 886.2.2716.0338 f: 886.2.2716.0339

#### **Australia Sales Office**

Corning International Australia Suite 18 12, Tryon Road Lindfield, NSW 2070 Australia

t: 61.2.9416.0492 f: 61.2.9416.0493

#### **World Headquarters**

Corning Incorporated One Riverfront Plaza Corning, New York 14831-0001

t: 607.974.9000

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#### **Corning Incorporated**

One Riverfront Plaza Corning, NY 14831

607.974.9000

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